



Tomorrow's Vision... Today!®

AC DermaPeptide Revitalizing PF Sample Formulations

Code: 20454PF
INCI Name: Hydrolyzed Rice Protein
CAS #: 100209-45-8
EINECS #: 309-353-8

Sample Finished Formulation Guidelines

Energizing Serum
FNJC02-72

Foaming Milk Cleanser
FNBB02-151

Healthy Face Fruit Clay Scrub
FNBB03-153

Version#1/09-24-14/Form#83

Energizing Serum

Formulation Code: FNJC02-72

Ingredient	Trade Name/Vendor	%
Phase I		
Water	Water	QS
Sodium Phytate	Dermofeel PA-3/Dr. Straetmans	0.20
Water (and) Algae Extract	AC Alg-Moist EAU/Active Concepts, LLC	50.00
Methyl Gluceth-20	Glucam E-20/Chemron	1.00
Soluble Collagen	AC Soluble Collagen/Active Concepts, LLC	2.00
Hydrolyzed Rice Protein	AC DermaPeptide Revitalizing PF/ Active Concepts, LLC	4.00
Water (and) Phospholipids (and) Retinyl Palmitate (and) Ascorbyl Palmitate (and) Tocopheryl Acetate	AC Vitamin ACE Liposome/ Active Concepts, LLC	1.00
Water (and) Saccharum Officinarum (Sugar Cane) Extract (and) Vaccinium Myrtillus Extract (and) Citrus Aurantium Dulcis (Orange) Fruit Extract (and) Acer Saccharum (Sugar Maple) Extract (and) Citrus Medica Limonum (Lemon Fruit) Extract	ACB Fruit Mix/Active Concepts, LLC	5.00
Water (and) Melissa Officinalis Extract	ACB Lemon Balm Extract/Active Concepts, LLC	5.00
Lactobacillus/Citrus Medica Limonum (Lemon) Peel Ferment Extract	ACB Lemon Peel Extract/Active Concepts, LLC	1.00
Phenoxyethanol (and) Methylparaben (and) Ethylparaben (and) Butylparaben (and) Propylparaben (and) Isobutylparaben	Phenonip/Clariant	1.00

Manufacturing Process:

Phase I: Charge water into main beaker and begin propeller mixing. A vortex should form. Charge each ingredient individually and allow complete dispersion.

Foaming Milk Cleanser

Formulation Code: FNBB02-151

Ingredient	Trade Name/Vendor	%
Phase I		
Water	Water	QS
Sodium Phytate	Dermofeel PA-3/Dr. Straetmans	0.20
Milk Powder	ABS Goat Milk Powder/Active Concepts, LLC	0.50
Water	Water	QS
Phase II		
Ammonium Laureth Sulfate	Steol CA-330/Stepan	20.00
Sodium Lauryl Sulfoacetate (and) Disodium Laureth Sulfosuccinate	Stepanmild LSB/Stepan	10.00
Cocamidopropyl Hydroxysultaine	Chembetaine CAS/Chemron	5.00
Ammonium Laureth Sulfate	Steol CA-330/Stepan	20.00
Phase III		
Sodium Cocoyl Hydrolyzed Rice Protein	AC Foaming Rice/Active Concepts, LLC	2.50
Water (and) Saccharum Officinarum (Sugar Cane) Extract (and) Vaccinium Myrtillus Extract (and) Citrus Aurantium Dulcis (Orange) Fruit Extract (and) Acer Saccharum (Sugar Maple) Extract (and) Citrus Medica Limonum (Lemon Fruit) Extract	ACB Fruit Mix/Active Concepts, LLC	6.00
Water (and) Melissa Officinalis Extract	Organic DehydraSome Yogurt Berry/Arbor Organic Technologies, LLC	6.00
Water (and) Phospholipids (and) Retinyl Palmitate (and) Ascorbyl Palmitate (and) Tocopheryl Acetate	AC Vitamin ACE Liposome/Active Concepts, LLC	5.00
Water (and) Propylene Glycol (and) Collagen Amino Acids (and) Adenosine Triphosphate	AC ATP/Active Concepts, LLC	1.00
Hydrolyzed Rice Protein	AC DermaPeptide Revitalizing PF/Active Concepts, LLC	4.00

Manufacturing Process:

- Phase I:** Charge water into main beaker and begin paddle mixing. Charge each ingredient. Begin heating to 75°C.
- Phase II:** Once temperature is reached, charge each ingredient individually. Maintain temperature of 70°C and continue mixing for 15 minutes.
- Phase III:** Begin force cooling. Add each at 50°C.

Healthy Face-Fruit Clay Scrub

Formulation Code: FNBB03-153

Ingredient	Trade Name/Vendor	%
Phase I		
Water	Water	QS
Sodium Phytate	Dermofeel PA-3/Dr. Straetmans	0.20
Milk Powder	ABS Goat Milk Powder/Active Concepts, LLC	0.50
Phase II		
Ammonium Laureth Sulfate	Steol CA-330/Stepan	20.00
Sodium Lauryl Sulfoacetate (and) Disodium Laureth Sulfosuccinate	Stepanmild LSB/Stepan	10.00
Cocamidopropyl Hydroxysultaine	Chembetaine CAS/Chemron	5.00
Ammonium Laureth Sulfate	Steol CA-330/Stepan	20.00
Phase III		
Sodium Cocoyl Hydrolyzed Rice Protein	AC Foaming Rice/Active Concepts, LLC	3.00
Water & Propylene Glycol & Pyrus Malus (Apple) Fruit Extract & Malic Acid & Glycolic Acid & Lactic Acid & Citric Acid	ABS Apple AHA's/Active Concepts, LLC	6.00
Water & Saccharomyces/Zinc Ferment & Saccharomyces/Copper Ferment & Saccharomyces/Magnesium Ferment & Saccharomyces/Iron Ferment & Saccharomyces/Silicon Ferment	ACB Bio-Chelate 5 PF/ Active Concepts, LLC	1.50
Montmorillonite	AC Montecatini Clay/ Active Concepts, LLC	2.00
Water (and) Propylene Glycol (and) Collagen Amino Acids (and) Adenosine Triphosphate	AC ATP/Active Concepts, LLC	1.00
Hydrolyzed Rice Protein	AC DermaPeptide Revitalizing PF/Active Concepts, LLC	5.00
Phase IV		
Lactobacillus Ferment	Leucidal Liquid SF/Active Micro Technologies, LLC	2.50

Manufacturing Process:

- Phase I:** Charge water into main beaker and begin paddle mixing. Charge each ingredient. Begin heating to 75°C.
- Phase II:** Once temperature is reached, charge each ingredient individually. Maintain temperature of 70°C and continue mixing for 15 minutes.
- Phase III:** Begin force cooling. Add each at 50°C.
- Phase IV:** Add above ingredients and mix until uniform.