



Tomorrow's Vision... Today!

# ABS Acai Sterols EFA Sample Formulations

**Code:** 10414  
**INCI Name:** Euterpe Oleracea Sterols & Linoleic Acid & Oleic Acid & Linolenic Acid  
**CAS #:** 68990-51-2 & 60-33-3 & 112-80-1 & 463-40-1  
**EINECS #:** 273-605-2 & 200-470-9 & 204-007-1 & 207-334-8

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## Sample Finished Formulation Guidelines

### Natural Face Lotion

FNBB01-60 – Natural Facial Lotion Formulation

### Watch Me Mascara

FNGH01-30 – All About Me – Watch Me Mascara

### Cooling Gloss

FNLB01-152 – Cooling Gloss Formulation

Version1/10-09-14/Form#87



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# Cooling Gloss

## Formulation Code: FNLB01-152

Ingredient	Trade Name/Vendor	%
<b>Phase I</b>		
Simmondsia Chinensis (Jojoba) Seed Oil	DW Jojoba Oil/ Desert Whale	14.25
Olea Europaea (Olive) Fruit Oil	Lipovol O/ Lipo Chemicals	14.25
Prunus Amygdalus Dulcis (Sweet Almond) Oil	Lipovol ALM/ Lipo Chemicals	19.00
Squalane	Fitoderm/ Centerchem	1.75
Tocopheryl Acetate	RITA Vit E Acetate/RITA	2.00
Beeswax	White Beeswax/ Strahl & Pitsch	6.25
Butyrospermum Parkii (Shea Butter)	CO Shea Butter/ Kinetik Technologies	10.00
Hydrogenated Coco-Glycerides	Softisan 100/Sasol	10.00
Euterpe Oleracea Sterols & Linoleic Acid & Oleic Acid & Linolenic Acid	ABS Acai Sterols EFA/Active Concepts LLC	3.00
Glycerine Soja (Soybean) Seed Extract & Ceramide 3	AC Phyto Oil C3 /Active Concepts LLc	2.00
Bis-Diglyceryl Polyacyladipate-2	Softisan 649/Sasol	6.50
<b>Phase II</b>		
Glycine Soja (Soybean) seed extract & Phospholipids & Glycyrrhiza Glabra (Licorice) Leaf Extract & Citrus Medica Limonum Extract	AC MVS Cooling/Active Concepts LLC	10.00
Flavor	Juicy Lips 287-969/ American Flavors and Fragrances	1.00

### Manufacturing Process:

- Phase I:** In main beaker, charge ingredients and begin propeller mixing. Heat to 80°C.  
**Phase II:** At 50°C add ingredients and mix until homogenous.

## All About Me – Watch Me Mascara Formulation Code: FNFH01-30

Ingredient	Trade Name/Vendor	%
<b>Phase I</b>		
Water	Water	<b>42.90</b>
Punica Granatum Fruit Juice	Organic Pomegranate Juice FD/Arbor Organic Technologies	<b>2.00</b>
Populus Tremuloides (Aspen) Bark Extract	PhytoCide Aspen Bark Extract Powder/Active Micro Technologies	<b>2.00</b>
Lactobacillus Agave Ferment Extract	AC Agave HSP/Active Concepts LLC	<b>2.00</b>
Water (and) Oryza Sativa (Rice) Amino Acids (and) Stearoyl CoA-desaturase (SCD-1) (and) Lactobacillus/Solanum Lycopersicum (Tomato) Fruit Ferment Extract (and) Keratin Amino Acids	AC Rice Curl Complex/Active Concepts LLC	<b>2.00</b>
Water (and) Rice Amino Acids (and) Lactobacillus/Date Fruit Ferment Extract (and) Polyperfluoroethoxymethoxy Difluoroethyl PEG Phosphate	AC Volumizing Complex/Active Concepts LLC	<b>2.00</b>
Hydroxypropyltrimonium Rice Protein	AC Quaternized Rice Shine/Active Concepts	<b>2.00</b>
Propylene Glycol	Propylene Glycol	<b>2.00</b>
Triethanolamine	TEALan 99%/Rita Corp.	<b>0.50</b>
Panthenol	Panthenol	<b>0.10</b>
<b>Phase II</b>		
Hydroxyethylcellulose	Natrosol/Hercules	<b>0.50</b>
<b>Phase III</b>		
VP/VA Copolymer	PVP/VA W-635/ISP	<b>3.00</b>
<b>Phase IV</b>		
Euterpe Oleracea Sterols & Linoleic Acid & Oleic Acid & Linolenic Acid	ABS Acai Sterols EFA/Active Concepts LLC	<b>4.00</b>
Squalane	ABS Amaranthus Squalane/Active Concepts LLC	<b>4.00</b>
Phenyl Trimethicone	Dow Corning 556 Cosmetic Fluid/Dow Corning	<b>4.00</b>
Beeswax	White Beeswax SP-422P/Strahl & Pitsch	<b>3.00</b>
Stearic Acid	Stearic Acid/Rita Corp.	<b>3.00</b>
Bis-Diglyceryl Polyacyladipate-2	Softisan 649/Sasol	<b>3.00</b>
Microcrystalline Wax	Microcrystalline Wax SP-18/Strahl & Pitsch	<b>2.00</b>
Glyceryl Stearate	Protachem GMS-450/Protameen	<b>2.00</b>
Sorbitan Sesquioleate	Jeechem SOC/Jeen	<b>2.00</b>
<b>Phase V</b>		
Iron Oxides	Unipure Black LC989 EM/Sensient	<b>10.00</b>
<b>Phase VI</b>		
Lactobacillus Ferment	Leucidal Liquid SF/Active Micro Technologies	<b>2.00</b>

Manufacturing Process:

- Phase I:** Charge water and begin heating to 75°C. Add remaining Phase I ingredients. Mix until homogenous.
- Phase II:** Slowly sprinkle Phase II into batch. Mix until homogenous.
- Phase III:** Add Phase III to main batch. Mix until homogenous.
- Phase IV:** In a separate beaker, heat Phase IV to 75°C while mixing. Mix until homogenous. Add Phase IV to main batch. Mix until homogenous.
- Phase V:** Add Phase V to main batch. Mix until dispersed. Then homogenize batch for 3-5 min. Remove heat. Switch to slow sweep mixing.
- Phase VI:** At 50°C add Phase VI to batch and mix until homogenous. Continue slowly sweep-mixing, while cooling. Fill samples @ 30°C.

## Natural Facial Lotion

### Formulation Code: FNBB01-60

Ingredient	Trade Name/Vendor	%
<b>Phase I</b>		
Water	Water	<b>QS</b>
Aloe Barbadosis Leaf Juice	ABS Aloe Powder/Active Concepts, LLC	<b>0.10</b>
Glycyrrhiza Glabra (Licorice) Leaf Extract	ABS Licorice Extract Powder/Active Concepts, LLC	<b>1.00</b>
Sodium Phytate	Dermofeel PA-3/Dr. Straetmans	<b>0.20</b>
<b>Phase II</b>		
Glycerin	Glycerin	<b>5.00</b>
Xanthan Gum	Keltrol CG/C.P.Kelco	<b>0.40</b>
<b>Phase III</b>		
Glyceryl Stearate	Lipo GMS 450/Lipo Chemicals	<b>3.00</b>
Stearic Acid	Stearic Acid/Rita Corp.	<b>2.00</b>
Olea Europaea (Olive) Oil	Lipovol O/Lipo Chemicals	<b>1.00</b>
Simmonsia Chinensis (Jojoba) Seed Oil	Lipovol J/Lipo Chemicals	<b>1.00</b>
Euterpe Oleracea Sterols & Linoleic Acid & Oleic Acid & Linolenic Acid	ABS Acai Sterols EFA/Active Concepts, LLC	<b>0.50</b>
Hellanthus Annuus (Sunflower Seed) Oil	Lipovol SUN/Lipo Chemicals	<b>1.00</b>
<b>Phase IV</b>		
Lactobacillus (and) Arundinaria gigantea Ferment Extract	ACB Bamboo Isoflavones/Active Concepts, LLC	<b>2.50</b>
Sodium Hydroxide	NaOH 25% solution	<b>0.50</b>
<b>Phase V</b>		
Water & Prunus Amygdalus Dulci (Sweet Almond) Seed Extract	AC DermaPeptide Lifting/Active Concepts, LLC	<b>4.00</b>
Hydrolyzed Rice Protein	AC DermaPeptide Revitalizing/Active Concepts, LLC	<b>4.00</b>
Water (and) Phospholipids (and) Retinyl Palmitate (and) Ascorbyl Palmitate (and) Tocopheryl Acetate	AC Vitamin ACE Liposome/Active Concepts, LLC	<b>2.00</b>
Griffonia Simplicifolia Seed Extract	AC Griffonia Lysate Advanced/Active Concepts	<b>1.00</b>
Hydrolyzed Soymilk Protein	AC Soy Milk Hydrolysate/Active Concepts, LLC	<b>2.50</b>
Lactobacillus Bulgaricus Ferment Filtrate	ACB Yogurt Dermal Respiratory Factor/Active Concepts, LLC	<b>5.00</b>
Fragrance or Water (and) Glycerin (and) Sodium Levulinate (and) Sodium Anisate	Dermofeel 1388/Dr. Straetmans	<b>3.00</b>
Lactobacillus Ferment	Leucidal Liquid SF/Active Micro technologies	<b>2.00</b>



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### Manufacturing Process:

**Phase I:** Disperse in water and heat to 70°C. Hold for 20 minutes.

**Phase II:** Combine in side kettle and heat to 75°C. Add to water phase and mix for 20 minutes. Begin cooling batch.

**Phase III:** When batch temperature reaches 60°C add to main batch. Mix for 20 minutes.

**Phase IV:** Combine in side kettle. When batch temperature reaches < 45°C add to batch.

**Phase V:** Add to batch and mix for 30 minutes.

**Phase VI:** Add to batch and mix for 30 minutes.

**Phase VII:** Add to batch and mix for 30 minutes.