

# ABS Orange Polyphenols PBF Formulation Guidelines

**Code:** 16734  
**INCI Name:** Water & Propylene Glycol & Citrus Aurantium Amara (Bitter Orange) Flower Extract  
**CAS #'s:** 7732-18-5 & 57-55-6 & 72968-50-4  
**EINECS #'s:** 231-791-2 & 200-338-0 & 277-143-2

<b>Temperature Stability</b>	<60°C
<b>pH Stability</b>	4-7
<b>Suggested Use Levels</b>	2.0% - 5.0%
<b>Solubility</b>	Water Soluble
<b>Formulation Guidelines</b>	Incorporate during the cooling phase.