

## PhytoCycle® Orange

**Code:** 16925  
**INCI Name:** Water & Citrus Aurantium Dulcis (Orange) Fruit Extract  
**CAS #:** 7732-18-5 & 84012-28-2 (or) 8028-48-6  
**EINECS #:** 231-791-2 & N/A (or) 232-433-8

<b>Temperature Stability</b>	Stable up to 80°C
<b>pH Stability</b>	4 – 7
<b>Suggested Use Level</b>	1.00% - 10.00%
<b>Solubility</b>	Water Soluble
<b>Ionic State</b>	Non ionic
<b>Compatibility</b>	1% to 10% is compatible with up to 90% SDA-40
<b>Formulation Guidelines</b>	<b>PhytoCycle® Orange</b> may be incorporated in to both aqueous systems and emulsions. We recommend adding this product to the water phase of emulsions.